

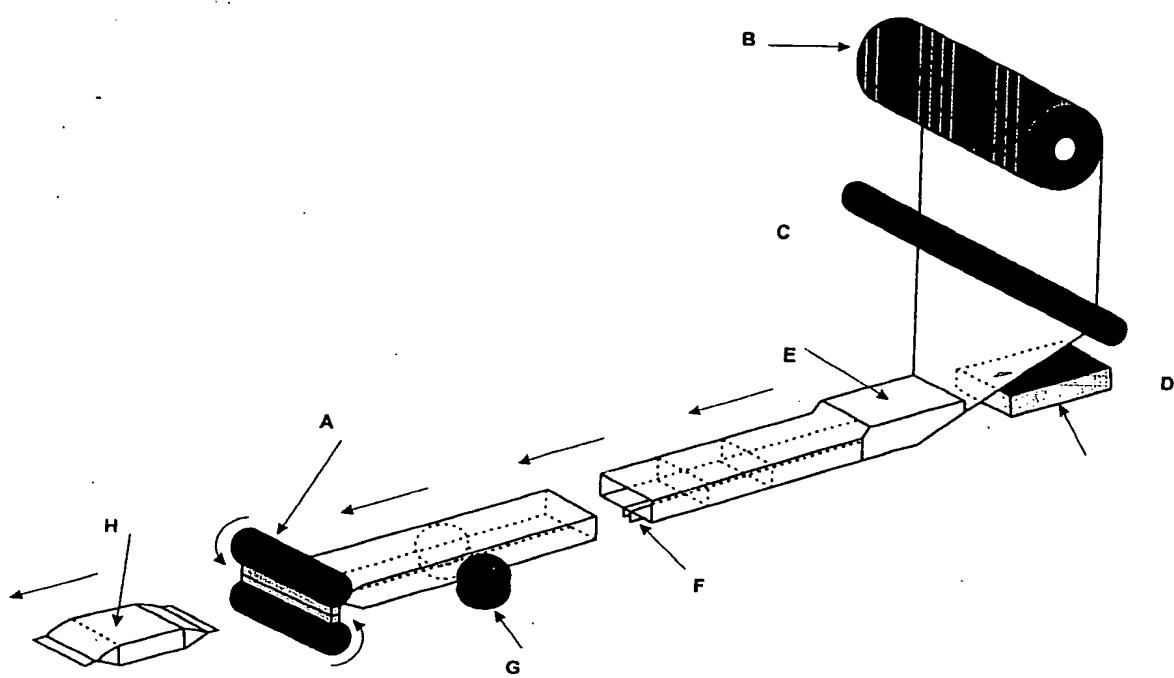
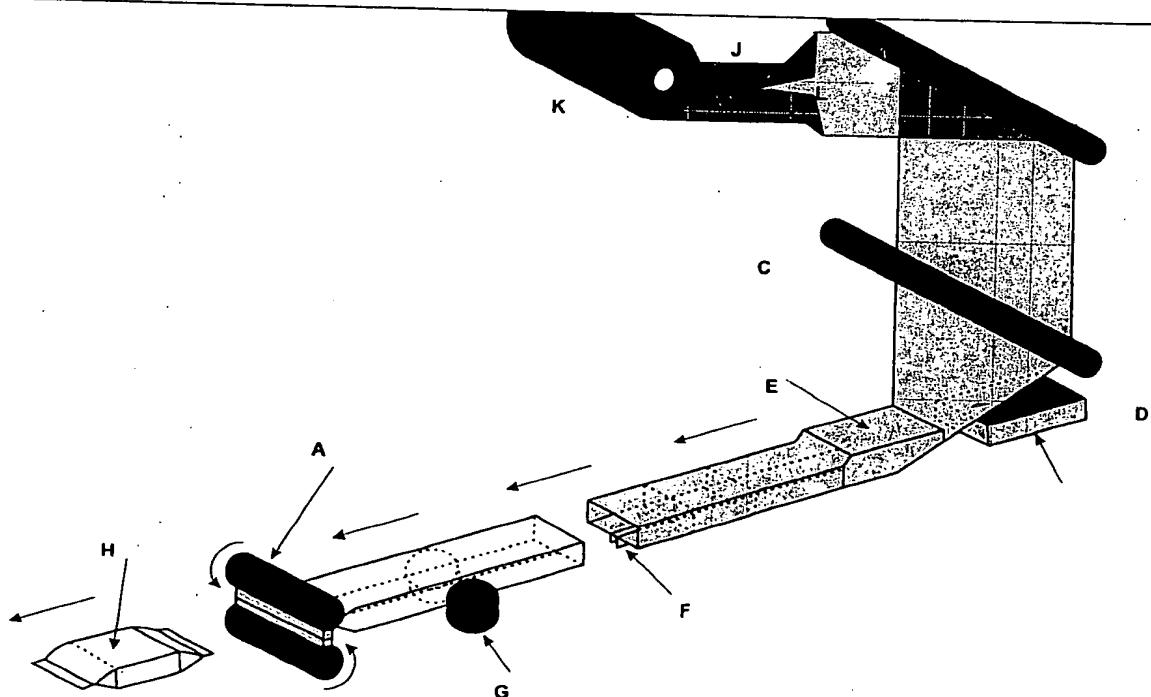
Diagram 1.1. Conventional Form, Fill and Seal Packaging Machine.**Diagram 1.2. Described device using Tubing material feeding a Form Fill and Seal Packaging Machine.**

Diagram 2.1 – Slitting and unfolding tubing material by slitting one edge.

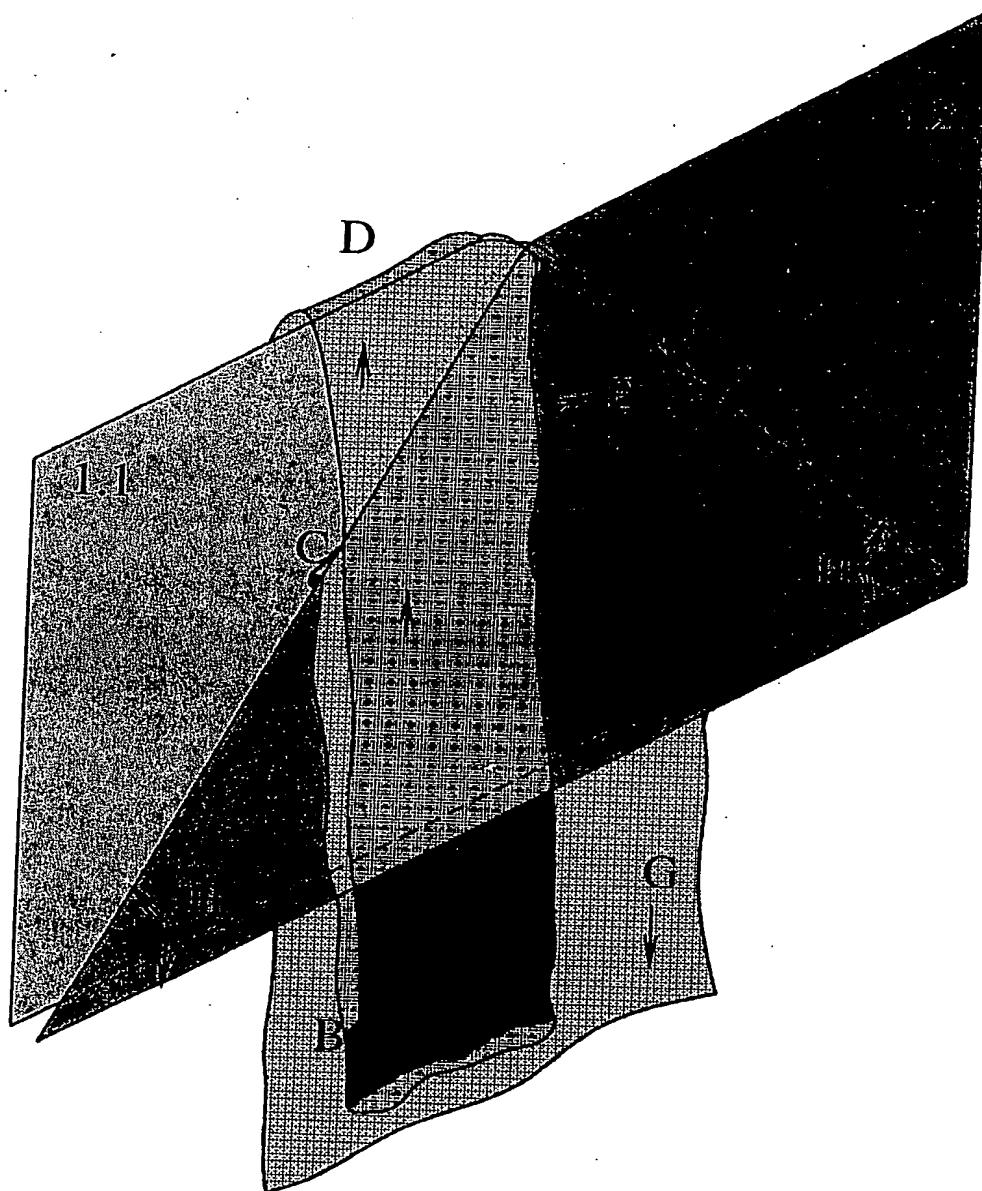
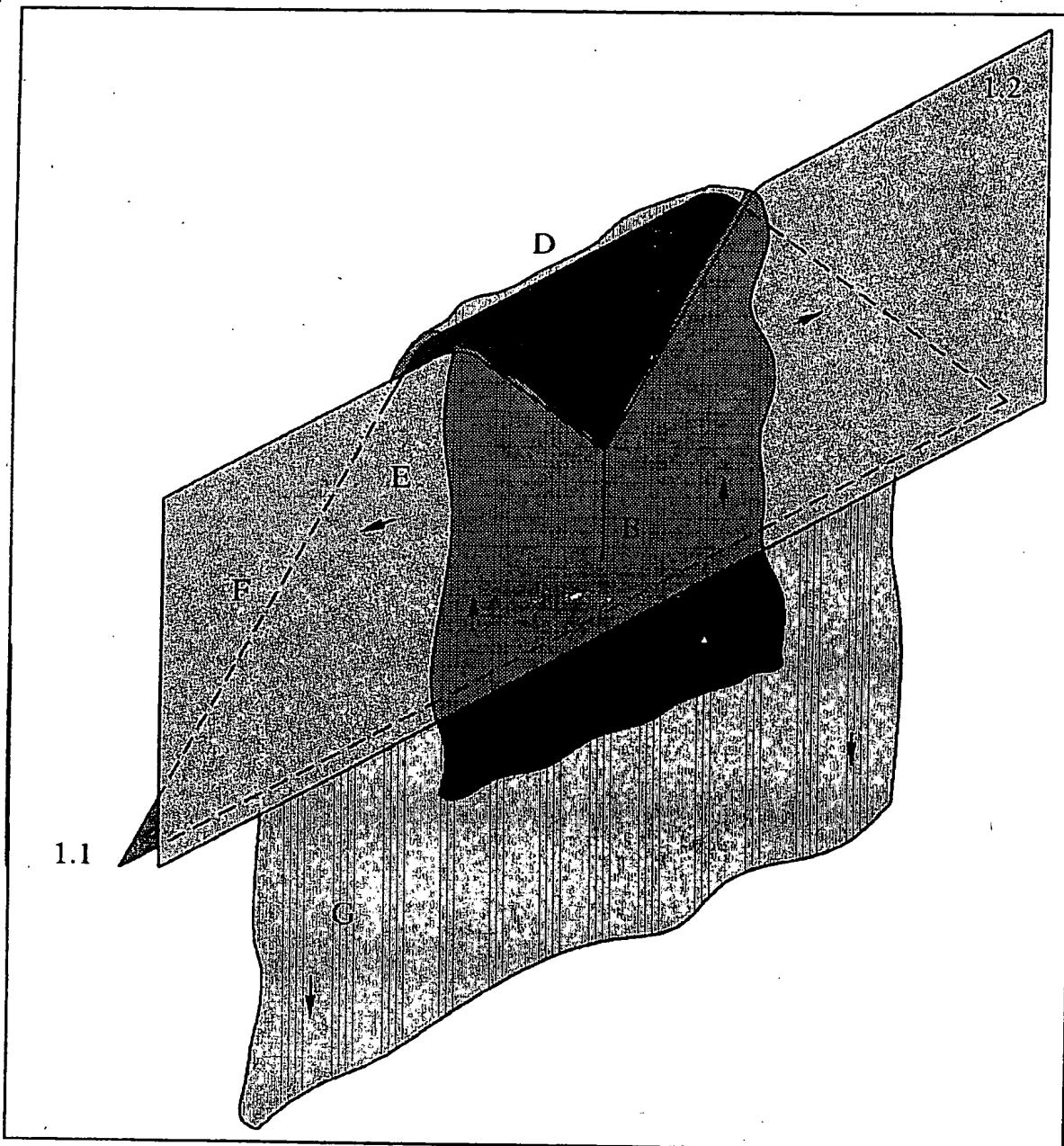


Diagram 2.2 – Slitting and unfolding tubing material by slitting centrally on one face.



10/070771

4/6

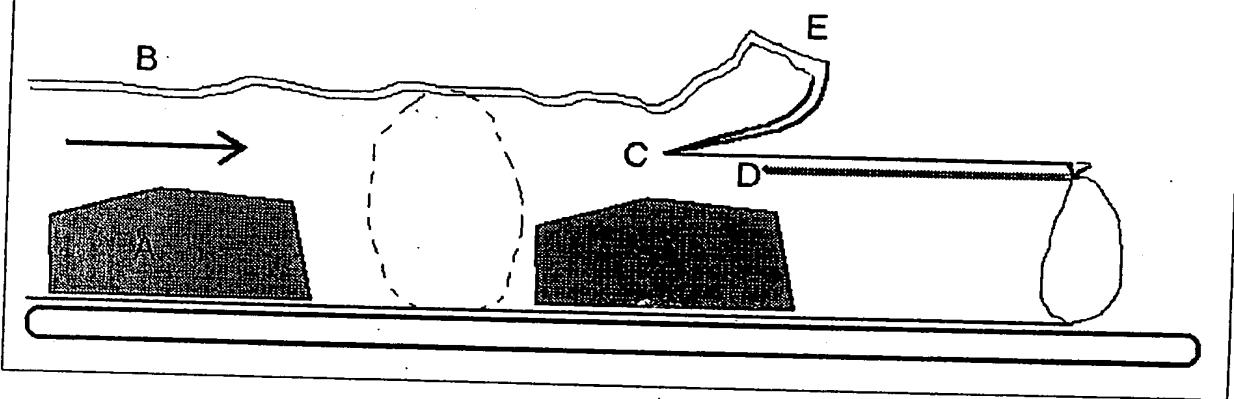
Diagram 3.1. Trimming excess edge material.**Diagram 3.1. Trimming excess edge material.**

Diagram 4.1. Packaging machine configuration..

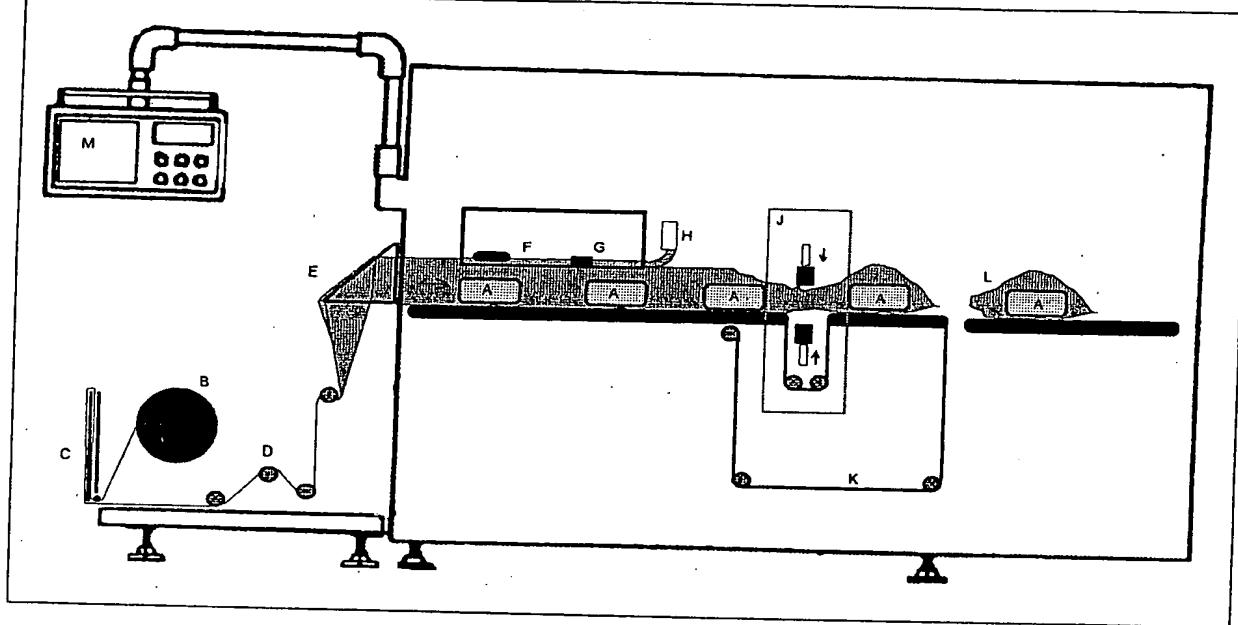


Diagram 5.1. Transverse sealing sequence.

